

Work Order ID 55004

January 5, 2010 12:31:09 PM



Page 1

Item ID: D2947

Accept



Setup Start



Revision ID:

Stop



Item Name: Clamp

Start Date: 05/01/2010 Start Qty: 100.00



Cust Item ID:

Required Date: 08/01/2010 Req'd Qty: 100.00



Customer:

Reference:

Run Start

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55004

January 5, 2010 12:31:09 PM



Item ID: D2947

Accept



Setup Start



Revision ID:

Stop



Item Name: Clamp

Start Date: 05/01/2010 Start Qty: 100.00



Cust Item ID:

Required Date: 08/01/2010 Req'd Qty: 100.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Small Fab

Small Fab

Memo

2/45

0.00

Small Fab

1- Deburr any rough edges

140

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

TUMBLE

B10-2-3

150

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

AS PER QSP019

8/12/03

counted
11/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Work Order ID 55004

January 5, 2010 12:31:09 PM



Page 3

Item ID: D2947

Accept



Setup Start



Revision ID:

Stop



Item Name: Clamp

Start Date: 05/01/2010 Start Qty: 100.00



Cust Item ID:

Req'd Date: 08/01/2010 Req'd Qty: 100.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

Identify as per dwg & Stock Location: 457

0.00



Packaging

Memo

0.00

Packaging

Copy (POD)

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/02/04
ME
10-2-4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

January 5, 2010 12:31:15 PM

Page 1

Work Order ID: 55004



Parent Item: D2947



Parent Item Name: Clamp



Start Date: 05/01/2010

Required Date: 08/01/2010

Comments:

Start Qty: 100.00

Required Qty: 100.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2947B  Clamp		Purchased	No			100	Each	0.0000	105.2632 		01/01/27	104

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

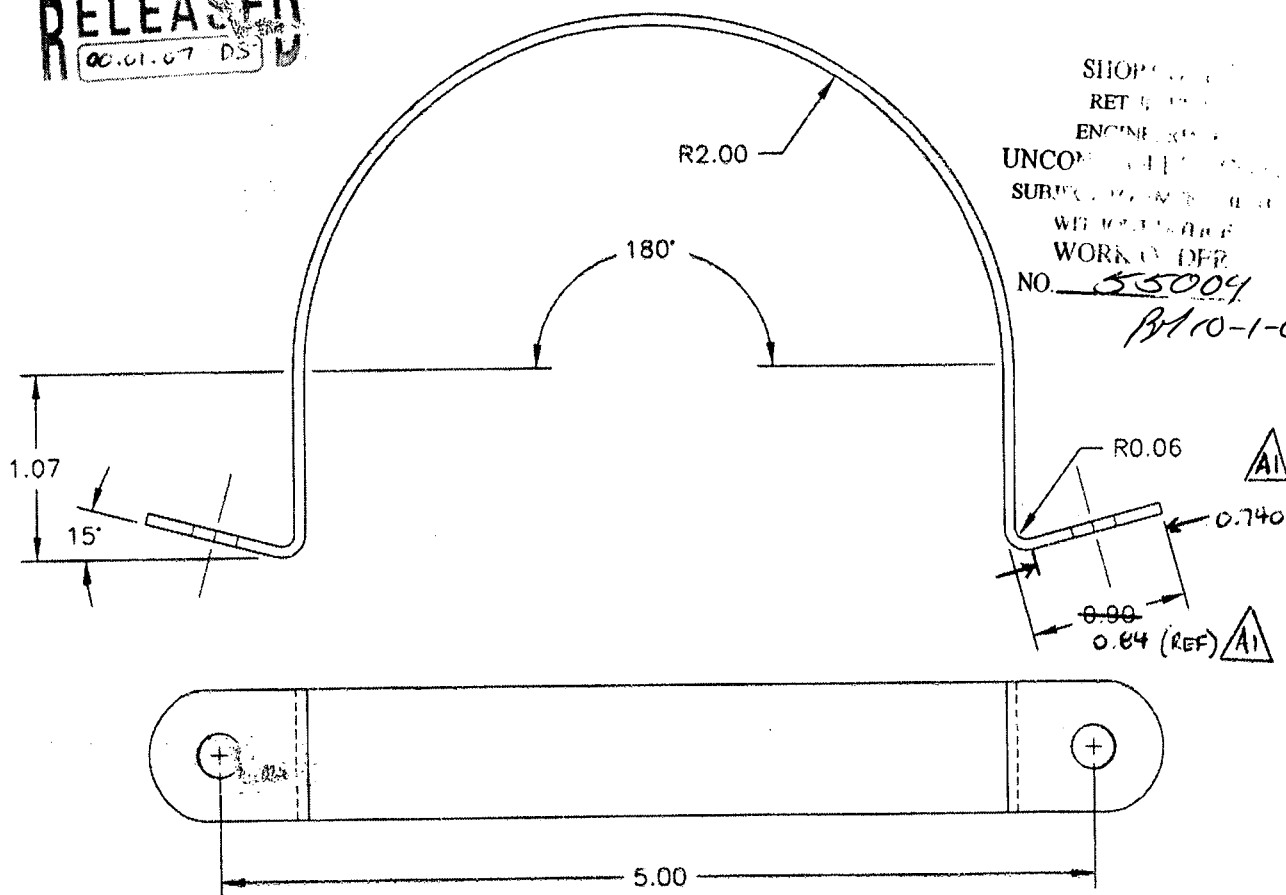
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

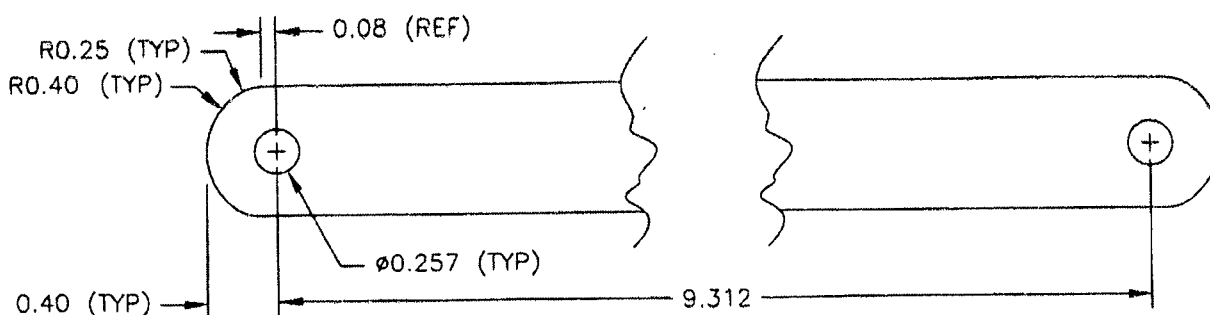


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2947	REV. A SHEET 1 OF 1
DATE 00.01.06		TITLE CLAMP	SCALE 1:1
A	00.01.06	NEW ISSUE	

RELEASED
00.01.07 DS



SHOP
RET
ENGINE
UNCOM
SURF
WIT
WORK
NO. 55004
B10-1-05



D2947 FLAT PATTERN

MATERIAL: AISI 304/316 SS 0.063 THICK x 0.75 WIDE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

01 09.07 Add 0.740 dimension; 0.84 was 0.90
A1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO11032**

Purchase Order Date 1/05/10

PO Print Date 1/05/10

Page Number 1 of 1

Order From :

VC-GFI001

GFI
180 AVENUE LABROSSE
POINTE CLAIRE, QC H9R 1A1
CA

FAKED
6/10/10

Contact Name

Vendor Phone 514 630 4877

Vendor Fax 514 630 4849

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

10127-2607

Net 30

CAD

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D2947B	Clamp	1/26/10 Yes	100.00 Each	Purolator ground	\$10.0000	\$1,000

Special Inst: AS PER DWG D2947 REV. A
B55004

PO Total:

\$1,000

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

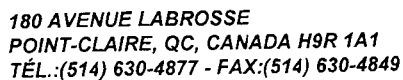
MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr:

1

Change Date: 1/05/10

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicab



DATE DE LIVRAISON/SHIPPING DATE			N° DE BON DE LIVRAISON SHIPPING MEMO NO.	PAGE
JR - DY	MO. - MO.	AN. - YR		
25	01	10	0431342	1/1

511 est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.




RENDU À / SOLD TO

EXPÉDIÉ À / SHIP TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

CODE DE CLIENT CUSTOMER CODE		N° DE CONTRAT JOB NO.	VOTRE N° DE COMMANDE YOUR PURCHASE ORDER NO.	EXPÉDIÉ PAR SHIP VIA
DART	GFI-0299	0208769	<u>PO11032</u>	
QUANTITÉ QUANTITY	N° DE PIÈCE PART NO.		DESCRIPTION	
100	<u>D2947B</u> 8 10/01/68 MFG. JOB # <u>J0208769-001</u> QTY <u>100</u> 		CLAMP CERTIFICATE OF CONFORMANCE REQ	
			EXPÉDITEUR SHIPPER	N° DE BON DE LIVRAISON SHIPPING MEMO NO.

REÇU PAR / RECEIVED BY

DATE _____

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO. 11 OUR JOB NO J0208769 SHIPPING MEMO 0431342

ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
--	100 PCS	PO11032	D2947B	A	CLAMP	A

MATERIAL

SST 304

SUPPLIED BY

TW METALS / ALLEGHENY LUDLUM

MAT. REL. NO.

H/N# 828977

PROCESS

PROCESSOR

RELEASE NOTE #

1	FIRST ARTICLE INSPECTION REPORT ON FILE	GFI	CONFORMS
2	REF. GFI MANUFACTURING JOB NUMBER J0208769-001 (100 PCS)		
3			
4			
5			
6			
7			
8			
9			

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE 25 JANUARY 2010

G.F.I. Q.C. REP *Quintin*



DP12-001 REV 0 Bombardier Certificate of Compliance
TW Metals District Procedure

Revision 0

Revision Date 04-03-00

Superseding Initial

Page 1 of 1

CERTIFICATE OF COMPLIANCE

FRAUD AND FALSIFICATION STATEMENT

The recording of false, fictitious, or fraudulent statements or entries on this document may be punished as a felony under federal statutes including federal law Title 18 chapter 47

CERTIFICATE OF COMPLIANCE

This certificate of compliance certifies that the material supplied on the purchase order number below complies in all respects with the material description and procurement specifications

MERCURY FREE STATEMENT

We certify that mercury, radium, or alpha bearing instruments and / or equipment which might cause contamination have not been used in the manufacture, fabrication, assembly or testing of any material supplied by TW Metals Inc. Switches, glass thermometers, standard cell and other items containing the above elements may be used, but they will be located so as not to constitute a contamination hazard

CUSTOMER NAME

GFI

PURCHASE ORDER No

0075846

ITEM No

0001

SHIPPER INVOICE No

03251327

MATERIAL

304-5/8 Sheet

SPECIFICATION

Ams 5513

MANUFACTURING MILL

ATI Allegheny Ludlum

SIZE

0625

HEAT / LOT No

828977

PART No

TS06348X964A

QUANTITY

2EA

TEST DEPARTMENT CLERK

Amy Davis

AUTHORITY

Joe Schab

Director of Quality Assurance

This document is maintained as a Controlled Document only in the TW Metals computer system. Once printed, this document immediately becomes Uncontrolled and is subject to change at any time and without notice

NOTICE OF SHIPMENT/
PACKING LIST



CERTIFICATE OF TEST

AL 6162-3 008

LAST ORDER NO. & DATE

01014169

FORM DESTINATION
1 10 10

04/02/09

CUST CODE

110977

VANDERGRIFT, PA.

SHIPPER NO.

423467

PROJECT CODE

13020102060000

NEW ORDER NUMBER

30-049-021

DATE ORDERED

06/22/09

MATL

1124

VANDERGRIFT

PA

657053

82037-4 26
PRIME SEC.
DSO DSO
584

8/20/28

GRADE AND SPECIFICATIONS

ALLEGHENY STAINLESS STEEL TYPE 304 SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302 LCB) (AMS 2248P) (AMS 5511H) (AMS 5513H) (AMS 5516P) (ASTM-A-262-02A PRA E/SCREEN PRA A) (ASTM-A-666-03) (8-400 DTD 10/31/07) (ASTM-A-240-08A) (B-1000 DATED 1/2/08) (ASME-SA-240-07) (10/21/08 EXCEPT UPM 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (UPM-QR8-QH1) (PWA 300 REV BR) (F-14, F-17, F-22, F-23, F-MASTER) (CONTROLLED TO PWA LCS REQUIREMENTS)

ITEM PCS DIMENSIONS W/O/L

001 1 48.7.062/2068.
C CUST IDENTITY 00640
1 SKID

HEAT #	COIL #	TEST #	GROSS TARE NET	THRO	TAG #/ CD	SKID #
828977	05279N661	8761980	21355 50 21305			645303
			21355 50 21305			

TYPE HEAT/TEST
HEAT 828977
CHECK 8761849

--C--	--MN--	--P--	--S--	--SI--	--CR--	--NI--	--MO--	--CU--	--N--
.020	1.76	.032	.0001	.43	18.37	8.12	.40	.43	.07
.020	1.78	.033	.0002	.43	18.46	8.14	.41	.44	.06

ITEM TEST NO
001 8761980

YIELD PSI *	TENSILE PSI	% ELONG IN 2"	% R/A	HARDNESS 83.HRBW	BEND T PASS	CORROSION A 262 PR E	GRAIN SIZE
T 41700.	95000.	75.		80.HRBW			7.
* Y.S. BY 0.28 OFFSET METHOD							

ITEM TEST NO
001 8761980

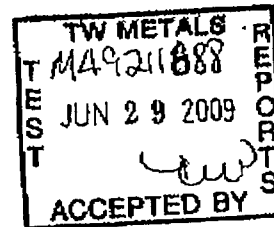
MELT SOURCE	PEW E-25 TRAN BEND
1.	2.

METALLOGRAPHIC MAGNIFICATION: 100X ETCHANT USED: OXALIC ACID

GRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

REVIEWED BY Q.C.

Date 6/23/09 by JS



PAGE 01 - CONTINUED ON PAGE 02

Allegheny Ludlum Steel Corporation is a registered provider of training and education. This document is the property of Allegheny Ludlum Steel Corporation and is not to be distributed outside the company without prior written permission. The information contained herein is confidential and proprietary to Allegheny Ludlum Steel Corporation. It is to be used only for the purpose for which it was provided. It is not to be used for any other purpose without the prior written permission of Allegheny Ludlum Steel Corporation. The information contained herein is not to be used for any other purpose without the prior written permission of Allegheny Ludlum Steel Corporation. The information contained herein is not to be used for any other purpose without the prior written permission of Allegheny Ludlum Steel Corporation.

NOTICE OF SHIPMENT/
PACKING LIST



CERTIFICATE OF TEST

AL 8718-3 000

CUST. ORD. NO. & DATE

01014169

FORMAL DISTRIBUTION
SOLD TO: [] [] []

CUST. CODE

04/02/09 110977

ADOPTING MILL

VANDERGRIFT, PA.

SUPPLIER NO.

423457

GOVT CONTRACT

PRODUCT CODE

13020102060000

MAIL ORDER NUMBER

130-049-021

DATE SHIPPED

06/22/09

SHIPMENT LOCATION

PA

657053

82037-4 26

PRIME SEC.
DSO DSO
584

GRADE AND SPECIFICATIONS

ALLEGHENY STAINLESS STEEL TYPE 304 SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302 LCS) (AMS 2248P) (AMS 5511H) (AMS 5513H) (AMS 5516P) (ASTM-A-262-02A PRA E/SCREEN PRA A) (ASTM-A-666-03) (S-400 DTD 10/31/07) (ASTM-A-240-08A) (S-1000 DATED 1/2/08) (ASME-SA-240-07) (10/22/09 EXCEPT UPM 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (UPM-QRS-001) (PWA 300 REV BK) (F-14, F-17, F-22, F-23, F-MASTER) (CONTROLLED TO PWA LCS REQUIREMENTS)

CARRIER - CLAY TRANSPORT, INC.

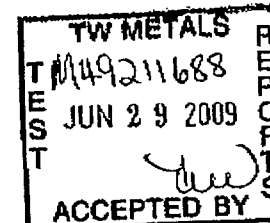
AUSTENITIC STAINLESS STEELS ARE SOLUTION ANNEALED AT 1900 DEGREES FAHRENHEIT MINIMUM (1038 C) AND RAPIDLY COOLED TO DEVELOP THE SPECIFIED PROPERTIES. EVIDENCE OF CONFORMANCE IS PROVIDED BY THE ABILITY OF THE MATERIAL TO MEET THESE SPECIFIED MECHANICAL AND CORROSION REQUIREMENTS

ALLEGHENY LUDLUM DOES NOT USE MERCURY IN THE TESTING OR PRODUCTION OF ITS PRODUCTS. TO THE BEST OF ALLEGHENY LUDLUM'S KNOWLEDGE, UNDERSTANDING, AND BELIEF, THIS MATERIAL WAS NOT CONTAMINATED BY MERCURY WHILE IT WAS BEING PRODUCED IN OUR FACILITIES.

NO WELDS/WELD REPAIRS PERFORMED.

THE NUMERIC CODES SHOWN UNDER MELT SOURCE CAN BE INTERPRETED AS FOLLOWS:

1. - MATERIAL MELTED AND ROLLED IN THE UNITED STATES AND COMPLIES WITH DEARS EDITION 1998, SECTION 252.225-7014
2. - FOREIGN MELT AND ROLLED IN THE UNITED STATES



06/22/09 09:48:07

PAGE 02 - CONTINUED ON PAGE 03

COMMENTS: Please Note: This information was derived from the...
Material Safety Data Sheet for this product from...
CAUTION: This information is for informational purposes only...
Safety Data Sheet for further information.

WARNING: This information is for informational purposes only...
CAUTION: This information is for informational purposes only...
Safety Data Sheet for further information.

WARNING: This information is for informational purposes only...
CAUTION: This information is for informational purposes only...
Safety Data Sheet for further information.

This plate is a true copy of that on file...
Tw Metals
Allegheny Ludlum, Inc.

ATI **Alchem**
Lucifer
Alchem Lucifer

AL 6160-2-400

GRADE AND SPECIFICATIONS CARRIER - CLAY TRANSPORT, INC.
 ALLEGHENY STAINLESS STEEL TYPE 304 SHEET C R COILS ANNEALED 20 FIN 3 EDGE (UPM 304L/304/302 LGS) (AMS 2268P) (AMS 5511N) (AMS 5513H) (AMS 5516P) (ASTM-A-262-02A PRA B/SCREEN PRA A) (ASTM-A-666-03) (S-400 STD. 10/31/07) (ASTM-A-240-08A) (S-1000 DATED 1/2/08) (ASME-SA-240-03) (10/22/08 EXCEPT UPM 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (UPM-QRS-001) (PWA 300 REV BH) (F-14, F-17, F-22, F-23, F-MASTER)
 (CONTROLLED TO PWA LGS REQUIREMENTS)

ATI-ALLEGHENY INDIUM HOLDS SEVERAL QUALITY AND LABORATORY CERTIFICATIONS THAT INCLUDE ISO-9001:2000, AS9100, AD 2000-MERKBLATT WO, AND EU PRESSURE EQUIPMENT DIRECTIVE 97/23/EC, RADCAP MATERIALS TESTING, ISO/IEC 17025, GEAR S400, GEAR S1000. REFER TO WWW.ALLEGHENYINDIUM.COM TO ACCESS THE CURRENT ATI-AL QUALITY CERTIFICATIONS.

MATERIAL TESTED AT ALLEGHENY LUDDUM GEAR S400 (DATED 10/31/07) APPROVED FACILITIES (T1225):
NATRONA HEIGHTS TECHNICAL CENTER AND BRACKENRIDGE, PA.

06/22/09 09:48:07

CONFIDENTIAL - Please Note: The enclosed letter has been sent over to another in this case against, being properly labeled as such that no opportunity for him to comment in any manner exists. For your protection please inform shipping and all parties of only shipping or delivery is discussed. Have a 100% delivery, maybe by transportation agent on just before ship's date.

Material Safety Data Sheets for this product have been supplied to your purchasing department. For the addresses of these 704-228-4177. CAUTION: Poisoning and severe burns, death, or blindness may occur from chemical. See Material Safety Data Sheets for further information.

Use proper instructions, always use the product and all items in a safe manner. Always use proper instructions. For the addresses of these 704-228-4177. CAUTION: Poisoning and severe burns, death, or blindness may occur from chemical. See Material Safety Data Sheets for further information.

The enclosed letter copy is sent to Mr. The enclosed letter is being sent to the above address and will be delivered to the best of my ability. I am not responsible for any delay.

Tracy McNeil
Tracy McNeil -
Director, Division of Safety Insurance

TW METALS
TEST
M49211688
JUN 29 2009
ACCEPTED BY

AL 6105 1923

TE DEPT

Let out the duplicate a very
important investigation
6-22-67. Attached to
the present, the subject
has been designated as

The above is a copy of the letter. This letter is the
original copy in the subject's file and is not to be
used in any other way.

Tom M. Bell

Tom M. Bell is
Chief, Records and
Information

TW METALS
TEST M49211688
JUN 29 2009
ACCEPTED BY

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
2B FINISH

SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240

PART NUMBER: M304S TT GA

WHERE "TT" = GAUGE THICKNESS

EG. 16 GAUGE SS SHEET = M304S16GA

GAUGE THICKNESS REFERENCE:

GAUGE	NOM. THICK. (IN)	THICKNESS RANGE (IN)
26	0.01875	0.0178 - 0.019
25	0.021875	0.0199 - 0.023
24	0.025	0.024 - 0.026
23	0.028125	0.027 - 0.029
22	0.03125	0.030 - 0.032
21	0.034375	0.033 - 0.035
20	0.0375	0.036 - 0.040
19	0.04375	0.041 - 0.046
18	0.050	0.047 - 0.052
17	0.05625	0.053 - 0.058
16	0.0625	0.059 - 0.065
15	0.0703125	0.066 - 0.072
14	0.078125	0.073 - 0.083
13	0.09375	0.084 - 0.098
12	0.109375	0.099 - 0.114
11	0.125	0.115 - 0.130
10	0.140625	0.131 - 0.145
9	0.15625	0.146 - 0.160
8	0.171875	0.161 - 0.176

REFERENCE ONLY

RELEASED
09/06/23

B	REFORMAT DWG. ADD ASTM/ASME SPECS (ZN D8-1), ADD GAUGE REF (C8-1), REF PAR 08-020A	CP	09.06.01
A	NEW ISSUE	DS	01.09.24
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. B
CHECKED		M304S	SHEET 1 OF 1
MFG. APPR.		TITLE	SCALE
APPROVED		304/316 SS SHEET	NTS
DE APPR.		COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	09.06.01		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries